

Mini-Homework 1 Key

Parameters

$$\lambda = 20 \text{ cars / day} = 20 \times 365 = 7300 \text{ cars / year}$$

$$c = 1300 \text{ TL / engine}$$

$$h = I.c = 20\% \times 1300 = 260 \text{ TL / engine-year}$$

$$K = 12,000$$

$$\tau = 20 \text{ days} = \frac{20}{365} \text{ years} = 0.0547 \text{ years}$$

$$(a) \quad Q^* = \sqrt{\frac{2\lambda K}{h}} = \sqrt{\frac{2 \times 7300 \times 12,000}{260}} = 820.88 \text{ engine}$$

$$(b) \quad \text{Holding cost: } \frac{hQ^*}{2} = \frac{260 \times Q^*}{2} = 106714.57 \text{ TL / year}$$

$$\text{Setup cost: } \frac{K\lambda}{Q^*} = \frac{12000 \times 7300}{820.88} = 106714.57 \text{ TL / year}$$

$$(c) \quad T = \frac{Q^*}{\lambda} = \frac{820.83}{7300} = 0.11245 \text{ years}$$

$$(d) \quad \tau < T, \text{ so reorder point is calculated as } R = \lambda \tau = 7300 \times \frac{20}{365} = 400 \text{ engines}$$

(e) An order is placed 20 days before the inventory reaches zero, or when there are 400 engines in the inventory. Hence, an order is placed

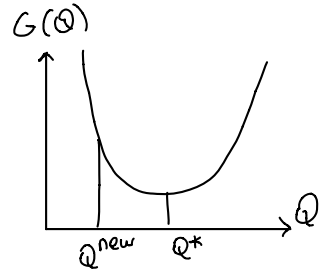
$$\frac{1200 - 400}{20} = \frac{800}{20} = 40$$

days later.

(f) (i) Since the objective function $G(Q)$ is convex in Q ,
we order a full container having the capacity of

$$Q^{new} = Q^* \times 75\% = 820.88 \times 75\% = 615.66 \text{ engines.}$$

where Q^{new} denotes the new order quantity.



(ii) We will calculate the objective function when Q^{new} engines are
ordered at each cycle, which is equivalent to

$$\begin{aligned} G(Q^{new}) &= \frac{K\lambda}{Q^{new}} + \frac{h \cdot Q^{new}}{2} \\ &= \frac{12000 \times 7300}{615.66} + \frac{260 \times 615.66}{2} \\ &= 222\,322.12 \text{ TL / year} \end{aligned}$$

Therefore, the increase in total annual cost is

$$222\,322.12 - 213\,419.14 = 88\,92.98 \text{ TL / year}$$

Note: We excluded $c\lambda$ from calculations since it does not affect
the increase amount in total annual cost.